

51 14 111**Replacing model name plate, rear****Note:**

This document describes a general procedure for replacement and new bonding of model designations/lettering using the 335i (F30) as an example.

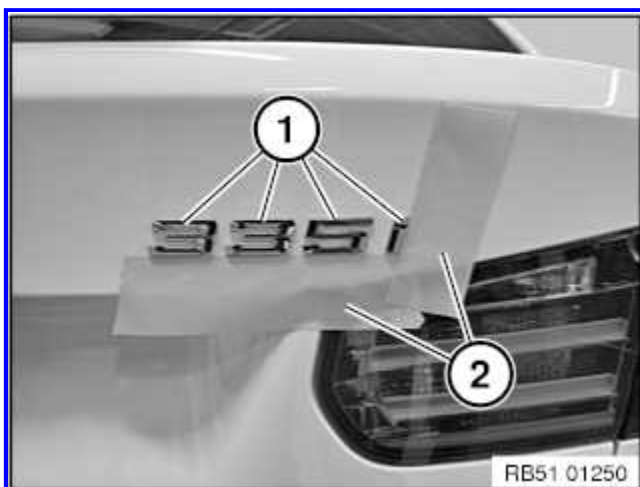
The procedure can be used for all models, positions and installation locations.

The model designation is attached with adhesive and can not be reused.

Refer to [instructions](#) for securing components with adhesive tape!

**Consumables:**

Cutting cord
Masking tape 19 mm or 30 mm
Yellow plastic adhesive tape
Eraser disk
Cleaning agent R2

**Replacing model designation:**

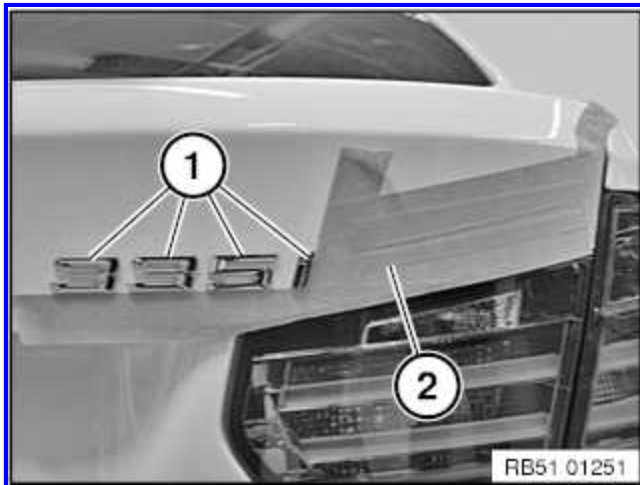
Mark position of model designation (1) with yellow plastic adhesive tape (2).

Coat separating string or strong yarn with tensides (e.g. washing-up liquid).

Cut through adhesive layer and remove model designation (1).

Refer to "**Installation**" operation for further procedure.

Replacing model designation (new or newly painted tailgate):

**Note:**

Transfer position of model designation (1) from old tailgate by making an adhesive tape template.

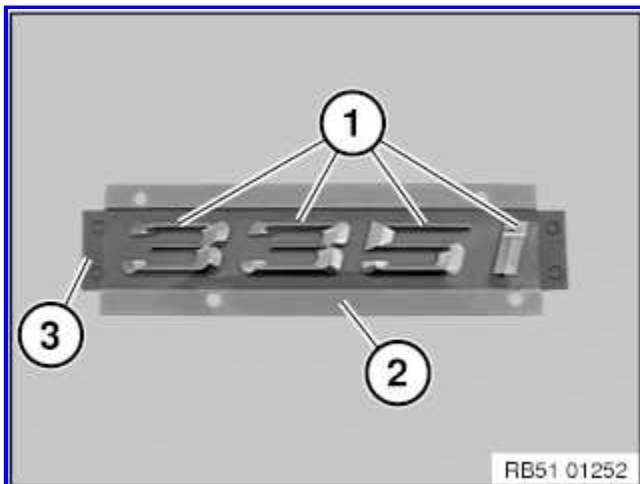
For paintwork, keep adhesive tape template up to installation.

Stick masking tape (2) to nearby reference edges of tailgate and therefore determine position of model designation (1).

Pull off masking tape (2) completely and stick to same reference edges of new/painted tailgate.

Check position, realign if required.

Refer to "**Installation**" operation for further procedure.

**Assembly:**

If required, remove adhesive layer residues with grinding wheel and/or cleaning agent R2.

Clean the adhesive area.

Number and letter combinations (1) of the model designation are not connected to each other and are supplied on a backing film (2).

Remove liner (3) (protective film for bonding surface).

Place model designation at marked position and press down firmly.

Remove backing film (2) and template.